Technical Data for **BASIS 2** Mass Flow Meters and Controllers

100 SCCM full scale through **100 SLPM** full scale

Standard specifications. Consult Alicat for available options.



ACCURACY READINGS						
Fluids	Air, N2, O2, CH4	He, H₂	Ar	CO ₂ , N ₂ O		
Mass flow accuracy ¹	± 1.5% reading or ± 0.2% full scale ²	± 1.8% full scale	± 1.5% reading or ± 0.5% full scale ²	100 sccм – 2 slpм: 1.5% reading or 0.5% full scale ² 5 – 20 slpм: 2.0% reading or 1.0% full scale ² 50 – 100 slpм: 3.0% reading or 2.0% full scale ²		

Stated accuracy is at calibration conditions, after tare, under equilibrium conditions, includes repeatability and linearity.
Whichever is greater.

SENSOR AND CONTROL PERFORMANCE						
Flow repeatability (2σ)	\pm 0.25% reading or \pm 0.05% of full scale					
Control and measurement range	0.1% – 100% of full scale (1,000:1 turndown ratio)					
Temperature sensitivity	Mass flow zero and span shift: \pm 0.05% of reading per °C from calibration conditions					
Temperature accuracy	±1.5 °C					
Operating temperature range	0 – 50°C (ambient and gas)					
Operating pressure range ³	Meters: 0 – 145 PSIG Controllers: 100 SCCM – 5 SLPM: 0 – 145 PSIG 10 SLPM: 0 – 100 PSIG 20 SLPM: 0 – 60 PSIG 50 – 100 SLPM: 0 – 145 PSIG					
Valve function ^₄	Normally closed					
Totalizer volume uncertainty	± 0.6% of reading in additional uncertainty					
Typical control response time ⁴	As fast as 100 ms (T63), flow rate dependent, user-adjustable					
Typical indication response time	< 6 ms, flow rate dependent					
Typical warm-up time	1 minute (5 minutes optimal)					

3 Custom valve options are available to increase operating pressure range on 10 SLPM and 20 SLPM models.

4 Applies to controllers only.

MECHANICAL						
Wetted materials	300-series stainless steel, brass, hard-anodized aluminum, FKM, NBR, FR4, SiO ₂ / SiNx/Si, ABLEBOND®, 84-3J, PBT UL 94V-0, tin, copper					
Maximum pressure	Damage possible above 175 PSIG					
Relative humidity range	95%, non-condensing					
Ingress protection IP40						
Mounting orientation sensitivity Calibrated in horizontal mounting orientation						
Mounting holes	2× M3×0.5 threaded, ¥ 0.236″ [6 mm]					

POWER AND COMMUNICATION						
Digital input and output options	RS-232 or RS-485					
Digital data update rate	As fast as 176 Hz, baud rate and system dependent					
Analog input and output	0-5Vdc or 4-20mA					
Analog update rate	400 Hz					
Analog signal accuracy	± 0.125% of full scale additional uncertainty Hz					
Electrical connection	6-pin JST GH					
Power requirements ⁵	Controller: 12–24 Vdc, 210 mA Meter: 12–24 Vdc, 12 mA					

5 Add 40 mA to power requirements if equipped with 4-20 mA analog output.

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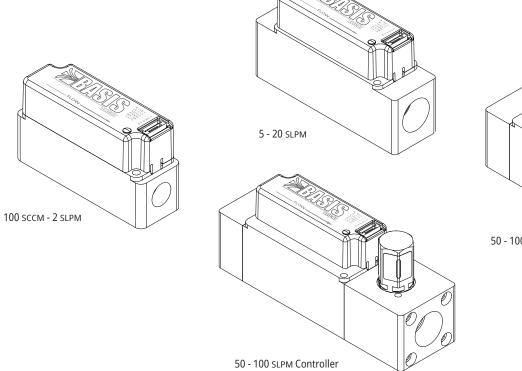
Standard specifications. Consult Alicat for available options.

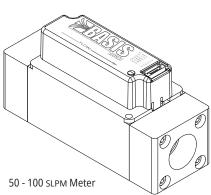


	FEATURES
STP reference conditions	0°C, 20°C, 25°C, 70°F and 1 atm available, user-configurable
Gas selection	9 user-selectable gases stored internally. Compatibility: Air, N ₂ , O ₂ , CH ₄ , Ar, CO ₂ , N ₂ O, He, H ₂
Valve overrides	Hold, exhaust
Status LED	Power, serial activity, error

RANGE-SPECIFIC TECHNICAL DATA							
Full scale flow	Pressure drop at full scale when v	Process connections					
	Controller	Meter	Process connections				
100 sccм	15.0 mbar	0.2 mbar	1/8" NPT female or SAE 4				
200 sccм	45.0 mbar	0.5 mbar	1⁄8" NPT female or SAE 4				
500 scсм	6.0 mbar	1.5 mbar	1/8" NPT female or SAE 4				
1 slpm	26.0 mbar	3.0 mbar	1/8" NPT female or SAE 4				
2 SLPM	80.0 mbar	10.0 mbar	1/8" NPT female or SAE 4				
5 slpm	140.0 mbar	14.0 mbar	³ %″ NPT female or SAE 6				
10 slpm	450.0 mbar	35.0 mbar	³ %″ NPT female or SAE 6				
20 slpm	850.0 mbar	85.0 mbar	³ %″ NPT female or SAE 6				
50 slpm	290.0 mbar	12.0 mbar	³ %″ NPT female or SAE 6				
100 slpm	750.0 mbar	30.0 mbar	³ %″ NPT female or SAE 6				

Representative Examples



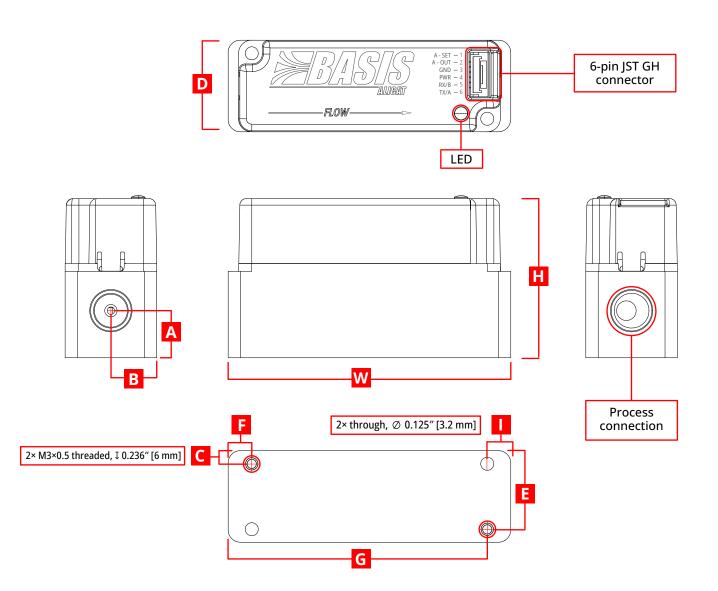


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DIMENSIONS									WEIGHT		
Full-scale flow	Width	Depth	Height	А	В	С	E	F	G	I	
100 sccm – 2 slpm	2.70″	0.88″	1.55″	0.45″	0.44″	0.14″	0.73″	0.27″	2.43″	0.23″	≈ 4.0 oz
	68.6 mm	22.23mm	39.4 mm	11.4 mm	11.1 mm	3.61 mm	18.6 mm	6.86 mm	61.8 mm	5.7 mm	≈ 116 g
5 – 20 slpm	3.31″	1.00″	1.83″	0.58″	0.50″	0.15″	0.85″	0.47″	2.83″	0.52″	≈ 6.0 oz
	84.0 mm	25.4 mm	46.5 mm	14.8 mm	12.7 mm	3.7 mm	21.7 mm	12.0 mm	72.0 mm	13.1 mm	≈ 171 g
50 – 100 slpm	3.75″	1.38″	1.91″	0.58″	1.5″	0.11″	1.27″	0.74″	3.01″	0.74″	≈ 9.5 oz
Meter	95.25 mm	35.0 mm	48.4 mm	14.7 mm	38.1 mm	2.7 mm	32.3 mm	18.8 mm	76.5 mm	17.5 mm	≈ 270 g
50 – 100 slpm Controller	4.52″	1.38″	2.06″	0.58″	0.69″	0.11″	1.27″	0.74″	3.01″	1.5″	≈ 12.3 oz
	114.8 mm	35.0 mm	52.3 mm	14.7 mm	17.5 mm	2.7 mm	32.3 mm	18.7 mm	76.5 mm	38.1 mm	≈ 350 g